

# Quiet. Dependable. State of the art.

## THE POWER OF SAUERMANN PUMPS.

In HVAC, not all condensate pumps are the same. With unparalleled quietness, proven reliability, low energy consumption and easy installation, Sauermann pumps, accessories and complete solution kits deliver performance that ensures peace of mind.

Innovative product design and construction combines with numerous patented technologies. The result? Outstanding dependability. Available in a variety of sizes, capacities and mounting configurations, Sauermann pumps reduce vibration to minimize noise, resist common clogging from environmental pollution and maintain optimal flow rates. This means years of trouble-free operation from a condensate pump you can trust.



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HEATING



AIR CONDITIONING



REFRIGERATION





# **Si-20** Mini condensate removal pump

Slim design for a quick install inside the air conditioning unit.

#### SUITABLE FOR

#### PERFORMANCE

- Up to 5.5 tons
- 5 gph max. flow

33' max. discharge

- Wall mounted
- Ducted units
- Suspended ceiling units
- Floor mounted units

# sauermann Or Or Or

#### Key features

Rubber dampers

- Slim design
- Incredibly quiet
- Drain safe device

# Si-20 tech specs

- MAX. FLOW RATE: 5.0 gph
- MAX. SUCTION HEAD: 10ft
- MAX. DISCHARGE HEAD: 33ft; flow rate = 1 gph
- MAX. PRESSURE: 46ft; flow rate = 0 gph

SOUND LEVEL AT 3.3FT: 22 dBA according to EN ISO 3744 (Measured at LNE lab, pump operating with water, out of application)

POWER SUPPLY: 120 V ~ 60 Hz - 14 W (SI20UL01UN12) 230 V ~ 50/60 Hz - 14 W (SI20UL01UN23)

INSULATION CLASS: Double Insulation 

DETECTION LEVELS: On: 5/8" • Off: 7/16" • Safety: 3/4"

#### SAFETY SWITCH: NC 8A resistive - 250 V THERMAL PROTECTION: 240°F auto-reset OPERATING CONDITIONS: 120V - 50%: 3s ON - 3s OFF 230V - 60%: 3s ON – 2s OFF PUMP DIMENSIONS: L 53/8" x W 11/2" x H 11/2" SAFETY STANDARDS: UL / CSA certified by Intertek **RoHS & WEEE DIRECTIVES: Compliant** PACKAGING: 1.1 lbs - L 63/4" x W 63/8" x H 27/8" MASTERPACK: 6 pieces

Sound level

30

35

SI-20 PUMP

25

🖒 × = 22 dBA











#### What's in the box

· Si-20 piston pump with clear pvc tube fitted with a pre-mounted drain safe device

SILENT

20

- 5' power cable: 2 power wires,
- 2 safety contact wires
- Clear PVC tubing, 2' with foam
- Anti-vibration rubber damper
- Detection unit Si2958, 2' cable
- · Detection unit installation kit:

1111

NOISE

- Rubber elbow

40

- Vent tube
- Split connector
- Mounting rail
- Adhesive
- 3 double wire clamps - 3 tie wraps



**Recommended** accessories

Clear PVC hose, 1/4" i.d.

• ACC 00105: 16ft roll

• ACC 00150: 164ft roll

SCAN THIS QR CODE FOR ADDITIONAL INFORMATION

Self-sealing fitting

tube to drain pipe.

6 pcs, for 1/4" i.d.

to connect discharge

# Omega Pack Mini condensate removal pump

The performance of our Si-20 with a sleek case for install under the air conditioning unit.

#### SUITABLE FOR

#### PERFORMANCE

- Up to 5.5 tons
- 5 gph max. flow
- Wall mounted units
  - 33' max. discharge

#### Key features

- Modern design
- Reversible mounting
- Rubber dampers
- Drain safe device

# Omega Pack tech specs

#### MAX. FLOW RATE: 5.0 gph

MAX. DISCHARGE HEAD: 33ft; flow rate = 1 gph

MAX. PRESSURE: 46ft; flow rate = 0 gph

SOUND LEVEL AT 3.3FT: 22 dBA according to EN ISO 3744 (Measured at LNE lab, pump operating with water, out of application)

POWER SUPPLY: 120 V ~ 60 Hz - 14 W (OP20UL01UN12) 230 V ~ 50/60 Hz - 14 W (OP20UL01UN23)

INSULATION CLASS: Double Insulation

DETECTION LEVELS: On: 5/8" • Off: 7/16" • Safety: 3/4"

SAFETY SWITCH: NC 8A resistive - 250 V THERMAL PROTECTION: 240°F auto-reset OPERATING CONDITIONS: 120V - 50%: 3s ON - 3s OFF 230V - 60%: 3s ON - 2s OFF COLOR: RAL 9010 - Pure white COVER DIMENSIONS: L 127/8" x W 21/4" x H 21/2" SAFETY STANDARDS: UL / CSA certified by Intertek **RoHS & WEEE DIRECTIVES: Compliant** 

PACKAGING: 1.61 lbs - L 141/8" x W 33/8" x H 4"





FLOW RATE

### Sound level

MASTERPACK: 6 pieces



**Recommended** accessories



• ACC 00105: 16ft roll



Clear PVC hose, 1/4" i.d. Self-sealing fitting to connect discharge • ACC 00150: 164ft roll tube to drain pipe. 6 pcs, for 1/4" i.d.

What's in the box

- Si-20 piston pump with clear pvc tube fitted with a pre-mounted drain safe device
- 5' power cable: 2 power wires,
- 2 safety contact wires
- Anti-vibration rubber damper
- · Case, 2 pieces: backplate & cover
- 3 screw & plugs for affixing backplate
- Detection unit Si2958, 2' cable
- Detection unit installation kit: Rubber elbow
  - Vent tube
  - Split connector
  - 3 double wire clamps





# **Si-30** Mini condensate removal pump

Compact design for install versatility.

#### SUITABLE FOR

#### PERFORMANCE

- Up to 5.5 tons Wall mounted
- Ducted units
- Suspended ceiling units
- Floor mounted units

#### • 5 gph max. flow 33' max. discharge

#### Key features

**Sauermann** 

Si-30

Si-30 Ō

- Mounting bracket
- Locking power cord
- Drain safe device
- Versatile installation options

# Si-30 tech specs

- MAX. FLOW RATE: 5.0 gph
- MAX. SUCTION HEAD: 10ft
- MAX. DISCHARGE HEAD: 33ft; flow rate = 1 gph
- MAX. PRESSURE: 46ft; flow rate = 0 gph
- SOUND LEVEL AT 3.3FT: 20 dBA according to EN ISO 3744 (Measured at LNE lab, pump operating with water, out of application)
- POWER SUPPLY: 120 V ~ 60 Hz 14 W (SI30UL01UN12) 230 V ~ 50/60 Hz - 14 W (SI30UL01UN23)

INSULATION CLASS: Double Insulation

DETECTION LEVELS: On: 5/8" • Off: 7/16" • Safety: 3/4" SAFETY SWITCH: NC 8A resistive - 250 V THERMAL PROTECTION: 240°F auto-reset OPERATING CONDITIONS: 70%: 3s ON - 1s OFF PUMP DIMENSIONS: L 25/8" x W 13/4" x H 23/8" SAFETY STANDARDS: UL / CSA certified by Intertek **RoHS & WEEE DIRECTIVES: Compliant** PACKAGING: 1.1 lbs - L 55/16" x W 55/16" x H 317/32" MASTERPACK: 20 pieces

Sound level

30

35

SI-30 PUMP

X = 20 dBA

25





FLOW RATE

#### What's in the box

 Si-30 piston pump with clear pvc tube fitted with a pre-mounted drain safe device

SILENT

20

- 5' power cable: 2 power wires, 2 safety contact wires
- Anti-vibration rubber damper
- Detection unit Si2958, 2' cable
- Detection unit installation kit:

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NOISE

- Rubber elbow

40

- Vent tube
- Mounting rail
- Adhesive - 6 tie wraps



Clear PVC hose, 1/4" i.d.

• ACC 00105: 16ft roll

• ACC 00150: 164ft roll



Self-sealing fitting to connect discharge tube to drain pipe. 6 pcs, for 1/4" i.d.





# Si-33 Mini condensate removal pump

Compact design & higher performing power.

#### SUITABLE FOR

#### PERFORMANCE

8 gph max. flow

• 43' max. discharge

- Up to 8.4 tons
- Wall mounted
- Ducted units
- Suspended ceiling units
- Floor mounted units



#### Key features

- High performing
- Locking power cord
- Drain safe device
- Versatile installation
   options

# Si-33 tech specs

- MAX. FLOW RATE: 8.0 gph
- MAX. SUCTION HEAD: 13ft
- MAX. DISCHARGE HEAD: 43ft; flow rate = 2 gph
- MAX. PRESSURE: 60ft; flow rate = 0 gph

SOUND LEVEL AT 3.3FT: 34 dBA according to EN ISO 3744 (Measured at LNE lab, pump operating with water, out of application)

POWER SUPPLY: 120 V ~ 60 Hz - 21 W (SI33UL01US12) 230 V ~ 50/60 Hz - 21 W (SI33UL01US23)

INSULATION CLASS: Double Insulation

DETECTION LEVELS: On: <sup>5</sup>/s" • Off: <sup>7</sup>/16" • Safety: <sup>3</sup>/4" SAFETY SWITCH: NC 8A resistive - 250 V THERMAL PROTECTION: 240°F auto-reset OPERATING CONDITIONS: 40%: 3s ON – 5s OFF PUMP DIMENSIONS: L 2<sup>5</sup>/s" x W 1<sup>3</sup>/<sub>4</sub>" x H 2<sup>3</sup>/s" SAFETY STANDARDS: UL / CSA certified by Intertek RoHS & WEEE DIRECTIVES: Compliant PACKAGING: 1.1 lbs - L 5<sup>5</sup>/16″ x W 5<sup>5</sup>/16″ x H 3<sup>17</sup>/<sub>32</sub>″ MASTERPACK: 20 pieces

SI-33 PUMP

25

X = 34 dBA

Sound level

30

35





20 30 4

#### FLOW RATE

#### What's in the box · Si-33 piston pump with clear pvc tube fitted with a pre-mounted drain safe device

- 5' power cable: 2 power wires,
- 2 safety contact wires

SILENT

20

- Anti-vibration mounting bracket
- Detection unit Si2958, 2' cable
- Detection unit installation kit:

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NOISE

- Rubber elbow
  - Vent tube

40

- Mounting rail
- Adhesive - 6 tie wraps



Clear PVC hose, 1/4" i.d.

• ACC 00105: 16ft roll

• ACC 00150: 164ft roll



Self-sealing fitting to connect discharge tube to drain pipe.6 pcs, for 1/4" i.d.



DISCHARGE HEAD

# Si-10 Mini condensate removal pump

Integrated detection unit for install in tight spaces.

#### SUITABLE FOR

#### PERFORMANCE

• 5 gph max. flow

33' max. discharge

- Up to 5.5 tons
- Wall mounted
- Ducted units
- Suspended ceiling units
- Floor mounted units



#### Key features

- Mounting bracket
- Compact monobloc design
- Integrated detection unit

# Si-10 tech specs

#### MAX. FLOW RATE: 5.0 gph

MAX. DISCHARGE HEAD: 33ft; flow rate = 1 gph

MAX. PRESSURE: 46ft; flow rate = 0 gph

SOUND LEVEL AT 3.3FT: 23 dBA according to EN ISO 3744 (Measured at LNE lab, pump operating with water, out of application)

POWER SUPPLY: 230 V ~ 50/60 Hz - 14 W (SI10UL01UN23)

INSULATION CLASS: Double Insulation

DETECTION LEVELS: On: <sup>23</sup>/<sub>32</sub>"• Off: <sup>15</sup>/<sub>32</sub>"• Safety: <sup>13</sup>/<sub>16</sub>"

wires

Anti-vibration mounting bracket

SAFETY SWITCH: NC 8A resistive - 250 V THERMAL PROTECTION: 240°F auto-reset OPERATING CONDITIONS: 70%: 3s ON – 1s OFF PUMP DIMENSIONS: L 2<sup>5</sup>/s" x W 1<sup>3</sup>/4" x H 3" SAFETY STANDARDS: UL / CSA certified by Intertek RoHS & WEEE DIRECTIVES: Compliant PACKAGING: 0.86 lbs - L 4<sup>2</sup>/s" x W 3<sup>3</sup>/s" x H 3<sup>3</sup>/s" MASTERPACK: 25 pieces







# **Delta Pack Ready to install**

The performance of our new Si-10 with ducting for install next-to the air conditioning unit.

#### SUITABLE FOR

#### PERFORMANCE

- Up to 5.5 tons
- 5 gph max. flow 33' max. discharge
- Wall mounted units



#### Key features

- Drain safe device
- Easy installation
- Reversible mounting

## Contract Pack tech specs

#### MAX. FLOW RATE: 5.0 gph

- MAX. DISCHARGE HEAD: 33ft; flow rate = 1 gph
- MAX. PRESSURE: 46ft; flow rate = 0 gph
- SOUND LEVEL AT 3.3FT: 22 dBA according to EN ISO 3744 (Measured at LNE lab, pump operating with water, out of application)
- POWER SUPPLY: 230 V ~ 50/60 Hz 14 W (DP10UL02UN23)
- **INSULATION CLASS: Double Insulation**

DETECTION LEVELS: On: <sup>23</sup>/<sub>32</sub>" • Off: <sup>1</sup>/<sub>2</sub>" • Safety: <sup>13</sup>/<sub>16</sub>"

SAFETY SWITCH: NC 8A resistive - 250 V THERMAL PROTECTION: 240°F auto-reset **OPERATING CONDITIONS: 100%: Continuous duty** COVER DIMENSIONS: L 51/8" x W 51/8" x H 23/8" DUCT DIMENSIONS: L 30" x W 3" x H 23/8" SAFETY STANDARDS: UL / CSA certified by Intertek **RoHS & WEEE DIRECTIVES: Compliant** PACKAGING: 3.4 lbs - L 30" x W 87/8" x H 23/8" MASTERPACK: 10 pieces





FLOW RATE

#### Sound level



#### Recommended accessories Clear PVC hose, 1/4" i.d. ACC 00105: 16ft roll • ACC 00150: 164ft roll ACC 00151: Reinforced, 164ft roll Self-sealing fitting to connect discharge tube to drain pipe. • 6 pcs, for 1/4" i.d. Anti-siphon fitting

• ACC 00216: 5 pcs, for 1/4" i.d.

#### What's in the box

- · Si-10 piston pump with clear pvc tube fitted with a premounted drain safe device
- 5' power cable: 2 power wires,
- 2 safety contact wires Vent tube
- · 2-part elbow (base and cover) 30" of ductline
- · Elbow / Fuct gasket
- · Rubber elbow / split gasket
- · Ceiling duct cover
- · 20" flexible hose (for connection to the split)
- 6 screws and plugs, & 2 pipe clamps



SCAN THIS QR CODE FOR ADDITIONAL **DELTA PACK** TECHNICAL INFORMATION

DISCHARGE HEAD

# Si-1801 Centrifugal tank pump



#### SUITABLE FOR

- Condensing boilers
   & furnaces
- Refrigerated display cabinets
- Air conditioning units
- 132 gph max. flow
- 17' shut off head (SI1801LHUS11)
- 23' shut off head (SI1801SCUS11/23)
- 23' shut off head (SI1801SCUS11T/23T)

#### Key features

- Built-in safety switch
- Oil and acid resistant float
- Installation versatility





#### Recommended accessories



Clear PVC hose, <sup>3</sup>/s" i.d. Clear PVC hose, i.d. Sold in 20ft and 82ft rolls. (20 ft roll included with models ending in /T) • ACC 00120: 20 ft • ACC 00125: 82 ft



Replacement check valve, for <sup>3</sup>/s" i.d. tubing • ACC 00801 



- Centrifugal tank pump with integrated barb end check valve
- 6' power cable, safety contact wires, 1' bare ends
- 20' of tubing (only included with models ending in "/T")
- Adaptor
- 2 screws, & 2 wall anchors



#### **Easy Install**

Pump can be floor mounted, attached to a wall or hung from a ceiling.



#### **High Resistance**

- Oil and acid resistant float
- Mechanical structure resistant to shocks

#### Versatile

- Easily removable tank for simple maintenance and algae control
- Reversible pump allows mounting on either side of the installation, and the choice of which side the water exits the pump

#### **Easy Connection**

- New quarter turn, easily removable check valve, designed to facilitate <sup>3</sup>/<sub>8</sub>" i.d. hose plug in
- 4 inlet holes  $1^{3}/_{16}$ " o.d.



# Si-1801 tech specs

	17' LOW HEAD	23' W/ TUBING	23' W/O TUBING				
MAX. FLOW RATE:	132 gph	132 gph	132 gph				
SHUT-OFF HEAD:	17 ft @ 60Hz	23 ft @ 60Hz	23 ft @ 60Hz				
SOUND LEVEL:	<b>45 dBA</b> according to EN ISO 3744 (Measured at LNE lab, pump operating w/ water, out of application)	45 dBA according to EN ISO 3744 (Measured at LNE lab, pump operating w/ water, out of application)	45 dBA according to EN ISO 3744 (Measured at LNE lab, pump operating w/ water, out of application)				
POWER SUPPLY:	$120V{\sim}60Hz$ - $85W$ - $1.45A$ (SI1801LHUS11)	120 V ~ 60 Hz - 85 W - 1.45A (SI1801US11/T)	120 V~60 Hz - 85 W - 1.45A (SI1801SCUS11)				
		230 V $\sim$ 50/60 Hz $$ - 80 W - 0.72A (SI1801US23/T)	230 V ~ 50/60 Hz - 80 W - 0.72A (SI1801US23)				
DETECTION LEVELS:	On: 2 <sup>3</sup> / <sub>32</sub> " • Off: 1 <sup>21</sup> / <sub>32</sub> " • Safety: 2 <sup>1</sup> / <sub>2</sub> "	On: 2 <sup>3</sup> / <sub>32</sub> "• Off: 1 <sup>21</sup> / <sub>32</sub> "• Safety: 2 <sup>1</sup> / <sub>2</sub> "	On: 2 <sup>3</sup> / <sub>32</sub> "• Off: 1 <sup>21</sup> / <sub>32</sub> "• Safety: 2 <sup>1</sup> / <sub>2</sub> "				
SAFETY SWITCH:	NC 4A resistive - 42 V peak	NC 4A resistive - 42 V peak	NC 4A resistive - 42 V peak				
MAX CONDENSATE TEMP:	150° F / Short Peak 176° F - 1m	150° F / Short Peak 176° F - 1m	150° F / Short Peak 176° F - 1m				
MAX CONDENSATE ACIDITY:	pH > 2.5 (Gas Condensing Boilers)	pH > 2.5 (Gas Condensing Boilers)	pH > 2.5 (Gas Condensing Boilers)				
THERMAL PROTECTION:	230° F auto-reset	248° F auto-reset	248° F auto-reset				
OPERATING CONDITIONS:	120V - 30%: 3s ON - 7s OFF	120V - 30%: 3s ON - 7s OFF	120V - 30%: 3s ON - 7s OFF				
		230V - 30%: 3s ON - 7s OFF	230V - 30%: 3s ON - 7s OFF				
PUMP DIMENSIONS:	11"L x 5 <sup>3</sup> / <sub>16</sub> "W x 6 <sup>5</sup> / <sub>7</sub> "H	11"L x 5 <sup>3</sup> / <sub>16</sub> "W x 6 <sup>5</sup> / <sub>7</sub> "H	11"L x 5 <sup>3</sup> / <sub>16</sub> "W x 6 <sup>5</sup> / <sub>7</sub> "H				
SAFETY STANDARDS:	UL / CSA certified by Intertek	UL / CSA certified by Intertek	UL / CSA certified by Intertek				
RoHS & WEEE DIRECTIVES:	Compliant	Compliant	Compliant				
PACKAGING:	4.4 lbs (11 <sup>5</sup> /8" L x 5 <sup>5</sup> / <sub>16</sub> "W x 7 <sup>1</sup> /4"H)	6.2 lbs (11 <sup>5</sup> /8" L x 5 <sup>5</sup> /16"W x 9 <sup>7</sup> /8"H)	5.5 lbs (11 <sup>5</sup> /8" L x 5 <sup>5</sup> /16"W x 7 <sup>1</sup> /4"H)				
MASTERPACK:	6 pieces	4 pieces	6 pieces				





# Pump Accessories



# **Brackets & Floor Supports**





# Easy Lineset Duct

# For mini splits and conventional split systems

Use our duct range to protect the linesets against deterioration due to climatic conditions.

#### Key features

- Impact resistant
- UV resistant
- Wide temperature range
- Snap together / Quick and easy
- Removable protective film (Ducts Only)
- Less time & Labor costs
  - One person can quickly and easily install
  - Unique clips & tie wraps keep tubing in place during installation

# Easy install



#### Easy Lineset Duct Kit Everything you need for a typical job in one convenient kit!

#### Available in 3" and 4" sizes

SAUERMANN PART #S ED3000SIUS00 3"Duct Kit ED4000SIUS00 4"Duct Kit





## **Duct and Accessories**

DUCTUNE	To contain and conceal pipes, and cables. Compact duct with protection film, includes 3 lineset clips and tie wraps per length of duct. Each piece is 6'6" (2m). Model Qty DUE80 8 pcs. DUE110 8 pcs.	FLAT BEND 90°	To connect at right angle one horizontal and one vertical duct. Model Qty FBE80 10 pcs. FBE110 10 pcs.
INESET CLP	Slides on the railing in the duct. Secures the pipework inside the ducting. Each clip comes with an 11" (280mm) tie wrap. Model Qty CLIP 24 pcs.	ADJUSTABLE BEND	Hinges to create a 90°-130° angle. Model Qty ABE80 10 pcs. ABE110 10 pcs.
COUPLING SLEEVE	Snaps on to connect two duct pieces together. Model Qty CSE80 10 pcs. CSE110 10 pcs.	END DUCT TERMINAL	To finish the duct in the wall insertion. Model Qty EDTE80 10 pcs. EDTE110 10 pcs.
TEL JONT	Extremely useful for branching of pipes and cables on multiple split installations. Can be used with a joint reduction. Model Qty TJE80 10 pcs. TJE110 10 pcs.	WALL TERMINAL	To cover wall holes and end part of the duct. Fits easily on the end of the duct pieces. Model Qty WTE80 10 pcs. WTE110 10 pcs.
CORNER BEND	To connect two duct pieces at a right, internal angle. Model Qty CBE80 10 pcs. CBE110 10 pcs.	WALL DUCT	To cover the through wall holes. Model Qty WDE80 10 pcs. WDE110 10 pcs.
FLEXIBLE SLEEVE	Thanks to its flexibility, installations will become much easier when obstacles (such as eaves or beams) are in the way. Length: 20" (508mm) Model Qty FLES80 10 pcs. FLES110 10 pcs.	ELBOW BEND	To connect two duct pieces at a right, external angle. Model Qty EBE80 10 pcs. EBE110 10 pcs.
JOINT REDUCTION	To connect two ducts of different sizes. (3"-4" / 80-110mm). Model Qty OTP110 10 pcs.	END FITTING	Fits easily on the end of the duct pieces. Model Qty EFI80 10 pcs. EFI110 10 pcs.



415 Oser Avenue, Suite P, Hauppauge, NY 11788 Tel: 631-234-7600 • Fax: 631-234-7605 sales.usa@sauermanngroup.com www.sauermann.us



CATEGORY				SUITABLE FOR				TEC	HNICA	L DETA	AILS	INSTALLATION OPTIONS							
	Single Single	AIR CONDITIONING	HEATING	REFRIGERATION	WALL MOUNTED AC	DUCTED AC	SUSPENDED CEILING AC	FLOOR MOUNTED AC	CONDENSING BOILER OR FURNACE	REFRIGERATED DISPLAY CASE	MAX FLOW RATE (gph)	MAX SUCTION HEAD (ft)	MAX DISCHARGE HEAD (ft)	SOUND LEVEL (dBA)	INSIDE THE UNIT	UNDER THE UNIT	REMOTELY	INSIDE DUCTING	FLOOR MOUNTED
	Si10	х		x	х	x	х	х			5	-	33	23			х	x	
ш	Si20	х			x	x	x	x			5	10	33	22	x				
QUICK REFERENCE	Si30	х			х	x	х	х			5	10	33	20			х	x	
QUICK R	Si33	х			х	х	х	х			8	13	43	34			x	x	
MINI PUMP	Delta Pack	х			x						5	-	33	23				x	
Z	Omega Pack	x			x						5	10	33	22		x			
	Si1801	х	x	x	х	x		x	x	x	132	-	17-23	45			x		x

HEATING

AIR CONDITIONING





PLACE YOUR STICKER HERE